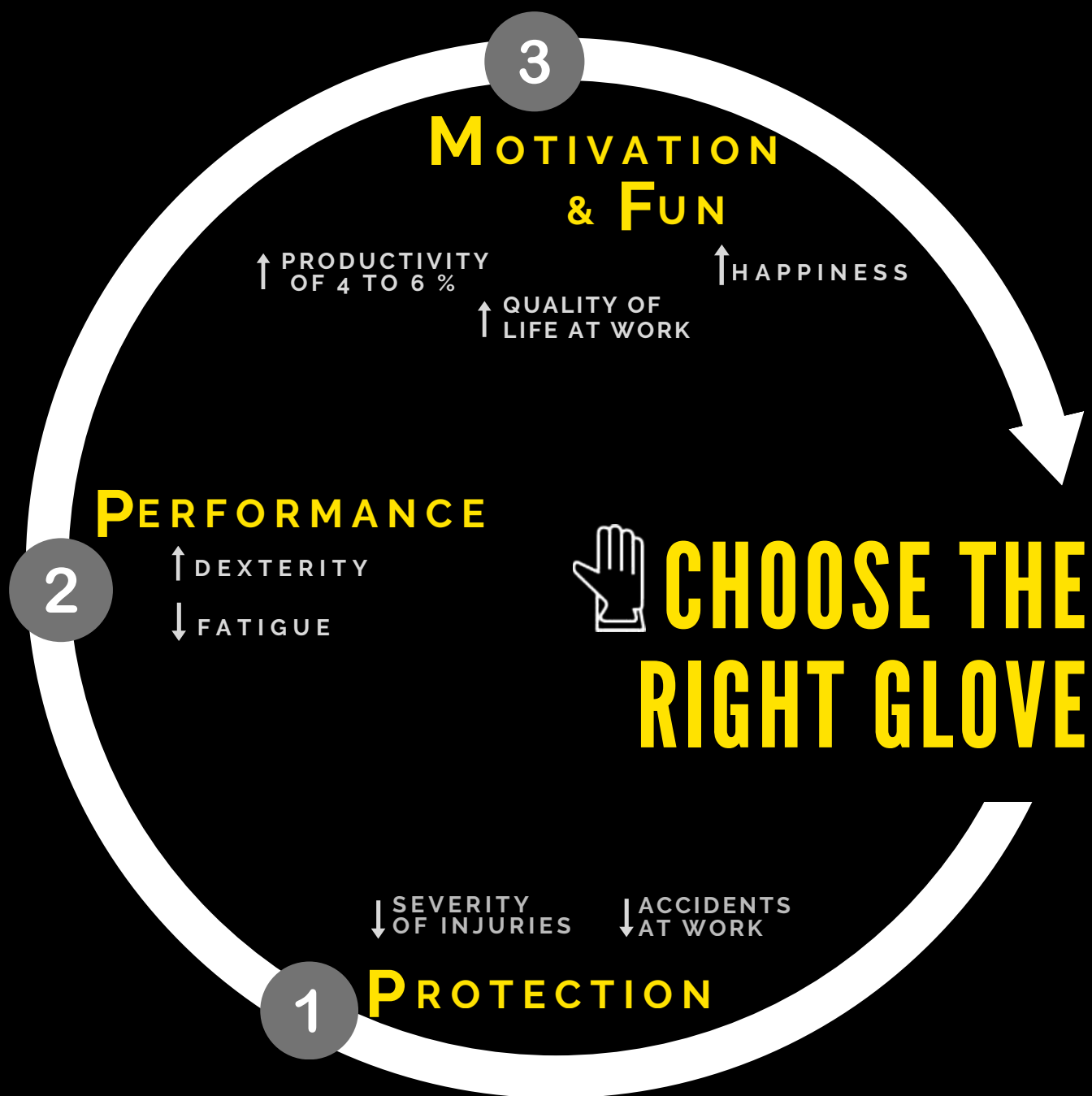


PRODUCTS CATALOGUE

PROTECTION & PERFORMANCE
WELL IN HAND

**GLOVE MAKER
SINCE 1964**





SEE REAL RESULTS IN **7** WEEKS !

TAKE ACTION

MINIMIZE PRODUCTIVITY LOSSES

TABLE OF CONTENTS



04 Who are we ?

05 AKKA way

06 Size chart

07 Pictograms

GLOVES & PROTECTION

08 Precision work

12 General handling

16 Cut protection

17	BASIC - ANSI A1-A2
18-19	INTERMEDIATE - ANSI A3-A4
21-23	HIGH - ANSI A5-A6
23	SUPERIOR - ANSI A9
24	WINTER SELECTION
19	SLEEVES

25 Utilities

28 Welding

32 Heat protection

34 Cold protection

38 Chemical protection and Food handling

41 Hand cream

42 Standards

48 Technical informations



WHO ARE WE ?

Since 1964, BCL Gloves manufacture and offers work gloves.

Using automations, we design lining and technical gloves with specialized fibers.

In collaboration with our overseas partners, we complete our range by distributing high-performance gloves meeting the needs of the Canadian market, while being keen to offer products with a positive environmental impact.

Our brand, **AKKA**, inspired by our region, the Kamouraska, under a palindrome, like our hands, is guarantee of our expertise in the field of hand protection.



OUR PURPOSE

PROTECT WORKER'S HANDS BY ENSURING
THEIR WELL-BEING AND PRODUCTIVITY
IN COLLABORATION WITH DISTRIBUTORS

CONTACT- US

- 🏠 **BCL Gloves | Factory**
21 Parc Industriel
Saint-Pacôme, QC, G0L 3X0
- ☎ **T: 418-852-2098**
F: 418-852-3330
- ✉ **info@akka.ca**
- 🌐 **www.akka.ca**



Your hands are your primary tool for work and so much more...



IT'S ESSENTIAL TO PROTECT THEM

Stop losing money to productivity loss, safety incidents, and employee turnover



Note that 35 % of work accidents are hand injuries



PIZZA & GLOVE

Because we love gloves ! Let's share lunch together to discuss about your safety priorities and your hand safety.

- ▶ Training seminars to inform and help your employees on your sales team

What are your needs / problems encountered?
Together let's determine the right training for you!

Here are some examples ; to know existing standards on hand protection, materials and techniques used in glove design, corresponding gloves for different applications...



VENDING MACHINE

BCL offers glove packaging in pairs in your vending machines!
We adjust to the client's needs;
Plastic wrapping or folded pair of gloves.



DEDICATED SALES TEAM

- ▶ Take advantage of your technical advisor available for you! Whether for a request for information, Taking appointments, Joint company visits, Request for equivalence of products, etc ...
- ▶ Inside team to support you quickly
1-888-745-2552
info@akka.ca
WWW.AKKA.CA



AUDIT PROGRAM

This program is carried out at the user's place.

This program improves the safety of the workers and reduced the accidents while increasing the productivity.

Simple and easy, AKKA:

- Will take note of each work plan
- Will analyze the most appropriate and economic protection
- Will propose the best solutions adapted to the needs
- Will supply proposed gloves on a trial basis, to validate their efficiency



PROMOTIONAL TOOLS

- ▶ **SAMPLES**
The best way to advertise a product
As to compare "apples with apples"! We have to try the glove and understand what we have in our hands; its characteristics, its components...
In short, OFFER/HAVE THE RIGHT GLOVE for your needs!
- ▶ **PROMOTIONS**
Between 6 and 8 promotions offered annually — fully customizable with your contact information and selling prices
- ▶ **CATALOGUE AND TRANSACTIONAL WEBSITE**
- ▶ **FLYERS**
Various explanatory documents on the standards, product categories, etc.
- ▶ **PAIR-BY-PAIR LABELING**
Labels applied directly to each pair.
For a better display presentation and to make it easier to apply your prices and/or barcodes.
- ▶ **S003 CUSTOMIZED**
Customize our best-selling glove with your logo

SIZE CHART

Measure around your hand from your index finger to the base of your fingers



XS - 6	• ————— •	17-19 cm
S - 7	• ————— •	19-20 cm
M - 8	• ————— •	20-22 cm
L - 9	• ————— •	22-24 cm
XL - 10	• ————— •	24-26 cm
XXL - 11	• ————— •	26-28 cm
XXXL - 12	• ————— •	28-30 cm

* There may be some variations depending on certain models

PICTOGRAMS



FOOD STANDARD
Contact with food



TOUCHSCREEN



HEAT PROTECTION



COLD PROTECTION



THERMAL



CUT RESISTANCE



ARC FLASH RESISTANCE



WATER RESISTANCE



BREATHABLE
(REPELLING HUMIDITY)



DOES NOT CONTAIN PFAS
(CHEMICAL SUBSTANCES)



ANTISTATIC



ANTIBACTERIAL



IMPACTS PROTECTION



MADE FROM RECYCLED MATERIALS



OIL RESISTANCE



GRAPHÈNE

Innovative gloves made from graphene. Graphene is an allotropic form of carbon, consisting of a single layer of carbon atoms arranged in a flat hexagonal structure. It is the thinnest material ever discovered. These gloves offer an unbeatable combination of lightness, flexibility, and durability. Graphene, a remarkable material, provides several other properties to the product, such as comfort in various temperatures, usability on touchscreen devices, and optimal protection in the most demanding environments...



Gloves designed from recycled materials. Using recycled plastic bottles, a plastic-based yarn has been created for glove manufacturing. Up to 37% of recycled plastic can be found in the glove composition. By choosing our recycled gloves, you are opting for an eco-conscious and conscientious approach without compromising product quality.



TAEKI 5 is a high-performance fiber known for its high resistance to abrasion and cutting. It withstands contact heat and maintains its properties even when exposed to light, UV rays, or washing.



OEKO-TEX® STANDARD 100 CERTIFICATION assures you;

- A product that is not harmful to your health and your skin.
- A product that complies with a demanding international certification.
- A Sustainable Development product.



DERMATEST® CERTIFICATION is the guarantee of maximum efficiency and excellent skin tolerance, a guarantee of safety for the user. Lebon products have received the mention "EXCELLENT" following dermatological tests carried out by Dermatest®, proof of the attention paid to quality and well-being by the Lebon group.



ACTIVE SENSE RANGE: Which combines comfort with protection. By relying on our latest generation tools, LEBON innovates by creating a range that gives the glove a more comfortable effect and a feeling of well-being for the operator.



ECOLOGICAL RANGE; In accordance with the highest environmental and health protection requirements

PRECISION WORK



Glove # S003- page 10

**Increased dexterity, fit and comfort
are the dominant features offered
by this range of gloves!
The importance of being well equipped
to do your work with rigor and skill**

Coating Technology* – Essential for Professionals
Best Seller!

PRECISION WORK



#**S400CP**

Sizes : 7 - 8/9 - 10

Dozen | 300 pairs/ box | 22 lb

70% Polyester and 30% Cotton
Gauge 10. Seamless
Ambidextrous. Elastic cuff
400 grams / dozen

**Ergonomic Fit | Enhanced Dexterity | Flexible and Comfortable
Shape Retention in Wet Conditions**

APPLICATIONS: Fisheries, Construction, Agriculture, Manufacturing, Forestry, Logistics ...



#**S01B2**

Sizes : 7 to 11

Dozen | 120 pairs/ boxe | 13 lb

Polyester
Nitrile coated palm, fingers and a back part
Seamless. Elastic cuff

**Resistant to oils, greases, liquids and glue
Very good resistance to abrasion 4/4 | Dexterity**

APPLICATIONS: General mechanics, Construction, General handling, Agriculture, Forestry ...



#**SP3BK**

Sizes : 7 to 11 *

Dozen | 120 pairs/ box | 15 lb

Polyester
PU Coating on Palm and Fingers
Gauge 13. Seamless. Elastic Cuff

**Lightweight and Breathable | Comfortable | Durability
Excellent Dexterity in Dry or Lightly Oily Environments**

APPLICATIONS: Finishing Work, Agriculture and Forestry, Automotive Industry, Packaging, Mechanical Work, Construction, Parts Sorting and Assembly ...



*Sizes 7 & 8 come from the **PL6BK** glove (previous version of the glove)



PRECISION WORK



#**S003**

Sizes : 6 to 12

Dozen | 144 pairs/ box | 14 lb

Polyester
Nitrile rubber * coated palm and fingers
Gauge 13. Seamless. Elastic cuff

Excellent dexterity | Hypoallergenic | Light and breathable
Resistance to greases and alcohols | Long durability
Incredible grip on all surfaces



EXPERTISE

*Dimethylformamide
(non-carcinogenic)
free coating
technology
Exceptional grip,
comfort
and durability

APPLICATIONS: Pulp and paper, General mechanics, Construction, Warehousing,
Transport, Agriculture, Forestry, Landscaping, Fisheries ...

NEWS PRODUCTS



#**S003M** Sizes : 7 to 11

Individually packed by pair,
ready for vending machine use



#**S003V** Sizes : 8 to 10

The S003 glove with no inscription
on the back of the hand.
Personalize it with your logo to create a glove
that reflects your brand!

Various printing options are available with the
S003 glove - Inquire for more details.



PRECISION WORK



#So4SD

Sizes : 7 to 11

Dozen | 120 pairs/ box | 15 lb

Nylon, Spandex, and Carbon
Micro Foam Nitrile Coating on Palm and Fingers
Gauge 15. Seamless. Elastic Cuff

Antistatic | Touchscreen | Excellent Dexterity
Undeniable Comfort | Flexibility

APPLICATIONS: Aerospace, Agriculture/Forestry,
Electronics, Warehouse, Logistics, Transportation...



#So1SD

Sizes : 7 to 11

Dozen | 120 pairs/ box | 15 lb

Polyester and Carbon
PU Coating on Palm and Fingers
Gauge 13. Seamless. Elastic Cuff

Antistatic | Touchscreen
Excellent dexterity | Flexibility

APPLICATIONS: Aerospace, Agriculture/Forestry,
Electronics, Warehouse, Logistics, Transport...



#RECP1

Sizes : 6 to 11

Dozen | 120 pairs/ box | 13 lb

Polyester and Nylon - **37% Recycled Plastic per Pair**
PU Coating on Palm and Fingers
Gauge 13. Seamless. Elastic Cuff

Flexibility and Comfort
Dexterity in Dry and Lightly Oily Environments

APPLICATIONS: Mechanics, Construction, General Handling, Agriculture, Forestry...



RECYCLED SELECTION

Featuring up to 37% recycled plastic per pair, this range offers an eco-conscious solution without compromising on quality or affordability.



#So9

Sizes : 6 to 11

Dozen | 144 pairs/ box | 7 lb

Microfiber Nylon
Microfoam water PU coated and fingers
Gauge 18. Seamless. Elastic cuff. Latex-free

Leaves no trace | Extra fine = Excellent dexterity
Good grip | Light and breathable

APPLICATIONS: Inspection, Electronics, Packaging, Laboratory,
General mechanics, Construction, Botanical ...



GENERAL HANDLING



Glove # S7CSC- page 14

More robust, this range of gloves offers you different fabrics, knits and coatings to meet your specific needs. Optimize your efforts, during medium to heavy work.

Comfort & Flexibility

GENERAL HANDLING



#**S900CP**

Sizes : 8 to 10

Dozen | 144 pairs/ box | 9 lb

70% Polyester and 30% Cotton - Grey-Blue Color
Gauge 7. Ambidextrous.
Seamless. Elastic Cuff
900 grams per dozen

**Flexible and Comfortable | Protection Against the Cold
Retains Shape Even When Wet**

APPLICATIONS: Fisheries, Construction, Agriculture, Manufacturing, Forestry, Logistics...



#**S900W**

Sizes : 9 & 10

Dozen | 240 pairs/ box | 30 lb

White knit, Gage 7
65 % Polyester and 35 % Cotton
900 grams/dozen. Ambidextrous
Seamless. Elastic Cuff

**Comfortable | Flexibility | Protection Against the Cold
Durability | Retains its shape even when wet**

APPLICATIONS: Basic glove for several activity sectors, such as Construction, Transport, Agriculture, Foundries, Logistics, Manufacturing, Forestry, Fisheries, Food transformation ...



#**RECNEW**

Sizes : 6 to 12

Dozen | 120 pairs/ box | 17 lb

Polyester Knit - **22% Recycled Plastic per Pair**
Full Red Nitrile Coating on the Hand
Second Black Sandy Nitrile Coating on Palm and Fingers
Gauge 15. Seamless. Elastic Cuff

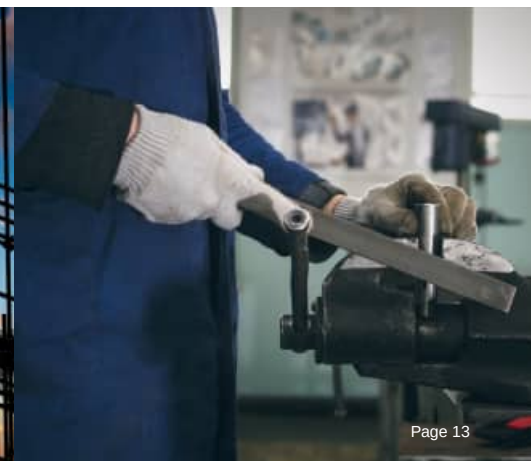
**Waterproof | Dexterity | Flexibility | Durability
Superior Grip in Dry, Wet, and Oily Conditions**

APPLICATIONS: Pulp and Paper, General Handling, Mechanics, Construction, Warehousing, Transportation, Agriculture, Forestry, Shipyard, Assembly...



**RECYCLED
SELECTION**

Featuring up to 37% recycled plastic per pair, this range offers an eco-conscious solution without compromising on quality or affordability.



GENERAL HANDLING



#**S1005G**

Sizes : 7 to 11

Dozen | 120 pairs/ box | 24 lb

Goatskin leather Category A-B. Keystone thumb

Excellent dexterity
Flexibility and comfort
Durability

APPLICATIONS: Construction, Drivers,
Transport, Pulp and paper, General handling ...



#**S7CSC**

Sizes : 8 to 11

Dozen | 120 pairs/ box | 50 lb

Cow leather. Cotton back
Thin cotton palm lining. 2" 3/4 cuff
Flexibility and comfort
Dexterity
Durability

APPLICATIONS: Construction, Drivers,
Transport, Pulp and paper, General handling ...



#**S3AE**

Sizes : 7 to 11

Dozen | 120 pairs/ box | 60 lb

Quality cow split leather
Cotton back. 2" 3/4 cuff
Good resistance to abrasion
Flexibility
Freshness from cotton

APPLICATIONS: Construction, Drivers,
Transport, Pulp and paper, General handling ...



#**F250G**

Sizes : 7 to 11

Dozen | 144 pairs/ box | 33 lb

Goatskin leather on palm and fingers, grade AB
Back in black polyester - Adjustable wrist with Velcro
Labeled by the pair

Touchscreen | **Fine Dexterity** | **Flexibility** | **Durability**
Form-fitting design, the leather softens and adapts to the hands

APPLICATIONS: Tool handling, Mechanicals, Construction,
General work, Forestry, Transport ...





GRAPHENE

The glove revolution

WHAT IS GRAPHENE

In 2004, two scientists using scotch tape to peel Graphite from a lead pencil discovered the world's 1st two-dimensional material known today as Graphene.

These properties stem from a unique atomic configuration of maximally active electrons in a stable lattice.



Graphene has remarkable properties!

It is about 200 times stronger than steel, harder than diamond—all in a layer just one atom thick—while being much lighter.

It even earned the Nobel Prize in Physics in 2010!



THERMAL

Helps keep hands at an optimal temperature by protecting them from heat while keeping them cool.



CUT RESISTANT

This fiber is resistant to various levels of cutting



BREATHABLE

Allows optimal airflow to keep hands cool and reduce sweating.

TOUCHSCREEN



Allows you to use touchscreens—phones and tablets—without having to take off your gloves!



UNDENIABLE COMFORT

Made from high-quality fibers, they play a crucial role in user comfort and performance. Their flexibility and suppleness provide high dexterity and reduce muscle fatigue

THE EXCELLENCE OF THE PRODUCT AND TECHNOLOGY

3 MODELS AVAILABLE :

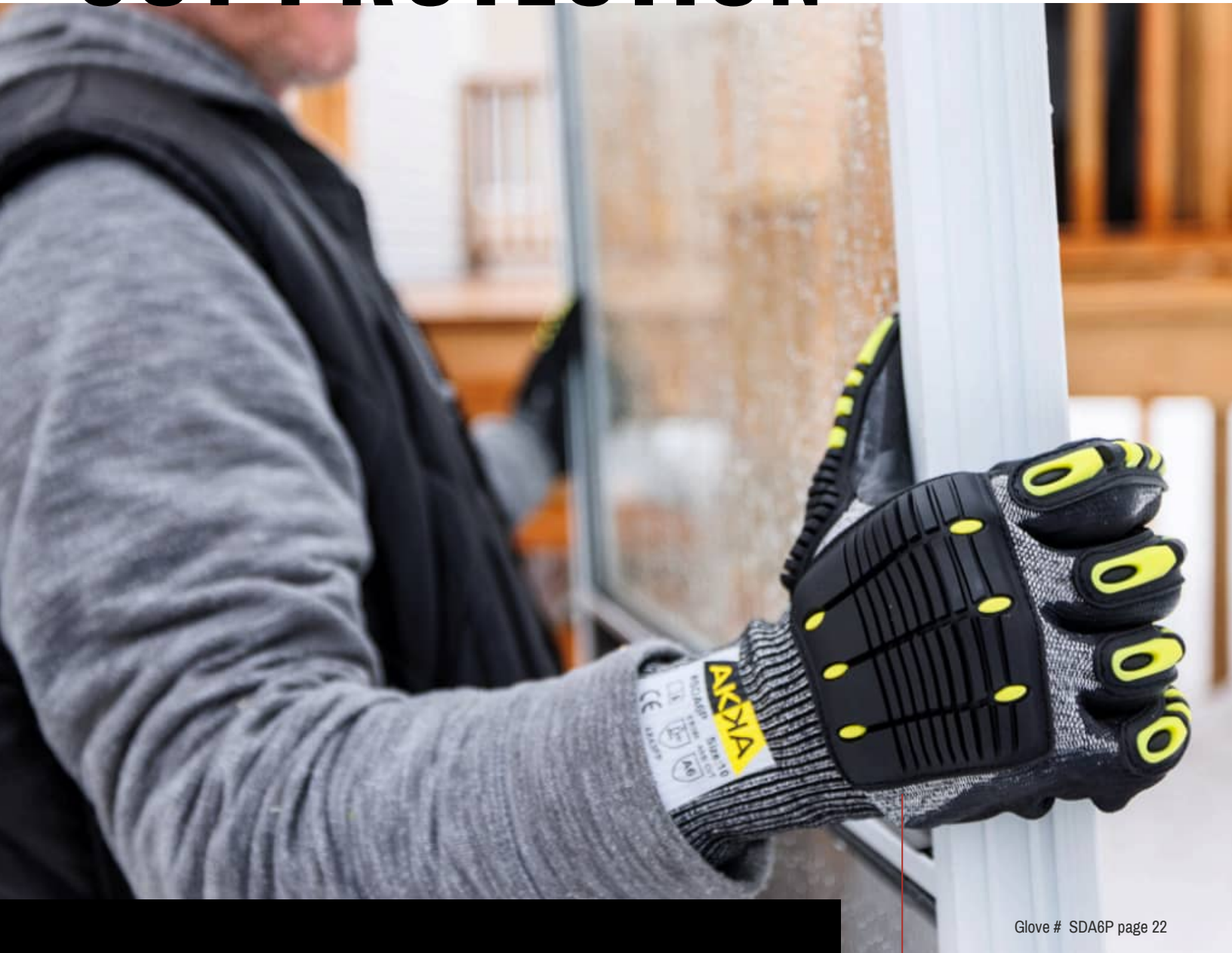
- # KO-100 → A1
- # KO-400 → A4
- # KOP-500 → A5

Applications

Aerospace, Construction, Metallurgy, Manufacturing, Plastics, Logistics, Assembly Plant, Electronics...



CUT PROTECTION



Glove # SDA6P page 22

Made of cut-resistant fibers.
Different levels are offered to you
for adequate protection during your
work in a high-risk environment.
Combining protection,
dexterity and comfort!

ANSI A6
PROTECTION AGAINST SHOCKS AND IMPACTS...

CUT PROTECTION



#**KO-100** Sizes : 7 to 12 *

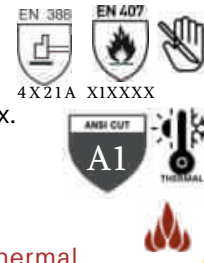
Dozen | 72 pairs/ box | 8 lb

Knitted with **GRAPHÈNE**, polyester, and spandex.
Sandy-finish nitrile coating on palm and fingers.
15-gauge. Elastic wrist. Seamless.
Reinforcement between thumb and index finger.

**Impeccable Dexterity | Undeniable Comfort | Thermal
Contact Heat resistance | Basic Cut resistance**

APPLICATIONS: Aerospace, Construction, Metallurgy,
Manufacturing, Plastics Industry, Pulp and Paper, Welding,
Transportation, Agriculture, Laboratory, Mechanics...

*Size 12: This is glove #**KYO-100** - similar properties, food-safe, made from KYORENE knit.



#**POWERFIT** Sizes : 6 to 12

Ten | 200 pairs/ box | 22lb

100 % high density polyethylene with elastane
CLEAN PU coated palm and fingers
Gauge 13. Seamless. Elastic cuff

**Hypoallergenic | Non-toxic
Absolute comfort | Very good abrasion resistance
Cut resistant à la coupure | Impeccable Dexterity**

APPLICATIONS: Handling of cutting parts, Glass and metal industry,
Machine shops, Pulp and paper, Mining, Construction ...



#**EASYFIT/SD** Sizes : 7 to 12

Ten | 200 pairs/ box | 22lb **Clearance**

100% high density polyethylene with elastane and textured
filament 100% polyamide HPPE, Spandex and Carbon wire
CLEAN PU HD coated palm and fingers
Gauge 13. Seamless. Elastic cuff

**Non-toxic (CLEAN PU) | Antistatic
Touchscreen | Comfortable | Durability
Cut resistant | Excellent Dexterity**

APPLICATIONS: Handling of cutting parts, Glass industry,
Mechanics and industrial maintenance, Installation and assembly work,
Rubber and plastic industries, Automotive, Metallurgy ...



#**G18N2SD** Sizes : 7 to 12

Dozen | 72 pairs/ box | 9 lb

Knitted with HPPE, carbon, fiberglass, and nylon.
Microfoam nitrile coating on palm and fingers.
Reinforcement between thumb and index finger.
18-gauge. Seamless design. Elastic wrist.

**Super Lightweight | Fine Dexterity, Fits Your Hand | Antistatic
Touchscreen | Contact Heat Resistance | Comfortable
Long-lasting = ANSI Level 5 Abrasion | Excellent Grip
Cut Resistant | Repels Water, Oil, and Grease**

APPLICATIONS: Pulp and Paper, Forestry, Carpentry, Construction, Electronic
Assembly Plants, Manufacturing, Plastics Industry, General Handling...



CUT PROTECTION

INTERMEDIATE Cut protection



#**S005** Sizes : 6 to 12
Dozen | 72 pairs/ box | 11lbs

Dyneema knit including fiberglass
Nitrile rubber coated palm and fingers
Gauge 10. Elastic cuff

Cut resistant | Exceptional grip | Comfortable
Excellent dexterity | Very good resistance to abrasion
Hypoallergenic | Flexibility

APPLICATIONS: Handling of cutting parts, Pulp and paper, Sawmills, Glass and metal industry, Machine shops, Construction, Agriculture ...



EXPERTISE

*Dimethylformamide
(non-carcinogenic)
free coating
technology
Exceptional grip,
comfort
and durability

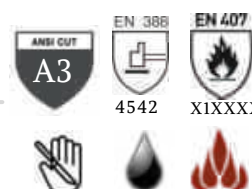


#**SOLUTION-T5** Sizes : 8 to 11
Dozen | 120 pairs/ box | 21lb **Clearance**

100% TAEKI 5 knit
Light HCT nitrile coated palm and fingers
Elastic cuff

Cut resistant | Greases resistant
Resistant to sparks and heat contact
Very good resistant to abrasion

APPLICATIONS: Handling of cutting parts, Pulp and paper, Mining, Grinding, Glass and metal industry, Light welding work, Machine shops, Construction ...



#**RECP3** Sizes : 6 to 12
Dozen | 120 pairs/ box | 17 lb

Knitted Recycled Polyester, HDPE, spandex
and fiberglass - **25% recycled plastic per pair.**
PU coating on palm and fingers.
13-gauge. Seamless. Elastic wrist

ANSI A3 Cut resistant | Dexterity
Flexibility | Breathable | Durability

APPLICATIONS: Metal and glass industry, inspection, construction, warehouse and logistics, agriculture, forestry, assembly, general handling..



RECYCLED SELECTION

Featuring up to
37% recycled
plastic per pair,
this range offers
an eco-conscious
solution without
compromising
on quality or
affordability.



#**RECP4** Sizes : 7 to 11
Dozen | 120 pairs/ box | 17 lb

Knitted Recycled Polyester and fiberglass
15% recycled plastic per pair
PU coating on palm and fingers
13-gauge. Seamless. Elastic wrist

ANSI A4 cut resistant | Dexterity
Flexibility | Breathable | Durability

APPLICATIONS: Metal and glass industry, inspection, construction, warehouse and logistics, agriculture, forestry, assembly, general handling...



RECYCLED SELECTION

Featuring up to
37% recycled
plastic per pair,
this range offers
an eco-conscious
solution without
compromising
on quality or
affordability.

CUT PROTECTION

INTERMEDIATE Cut protection



#MASTERBLACK/SD

Sizes : 7 to 11

Ten | 200 pairs/ box | 30lb **Clearance**

100% high density polyethylene with elastane, mineral yarn and textured filament 100% polyamide Spandex and Carbon wire
CLEAN PU HD coated palm and fingers
Gauge 13. Seamless. Elastic cuff

Cut resistant | Antistatic
Touchscreen | Spectacular grip

Excellent abrasion resistance : more than 40 000 cycles :
The TOP of the durability !



APPLICATIONS: Handling of cutting parts, Pulp and paper, Mining, Grinding, Plumbing, Public works, Glass and metal industry, Machine shops, Construction, Ventilation ...



#KO-400

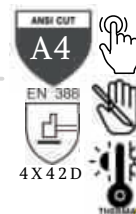
Sizes : 6 to 12

Dozen | 120 pairs/ box | 15 lb

GRAPHENE knit, HPPE, Nylon, and Spandex
Sandy-finish nitrile coating on palm and fingers
Reinforcement between thumb and index finger
15-gauge. High-visibility elastic wrist

Cut resistant | Dexterity | Undeniable Comfort
Touchscreen | Breathable | Good grip | Durability | Thermal

APPLICATIONS: Aerospace, construction, metallurgy, manufacturing, plastic and glass industries, logistics, general handling, pulp and paper..



EXPERTISE

GRAPHENE RANGE

Durable material that enhances the product with multiple features, including comfort across varying temperatures and reliable cut resistance ...

SLEEVES - SLEEVES - SLEEVES



#SMT5-14

Length 14 inches

Ten | 50 pairs/ box | 14 lbs



#SMT5-18

Length 18 inches

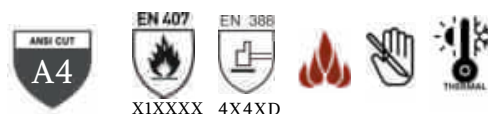
Ten | 50 pairs/ box | 17 lbs



#SMT5-22

Length 22 inches

Ten | 50 pairs/ box | 23 lbs



100 % TAEKI 5 knit
1 ply, Thumb hole, Gauge 10

Wrist and arm protection | Thermal
Contact heat resistant | Visibility
Intermediate Cut resistant
Comfort and flexibility

APPLICATIONS: Glass, automotive, plastic and metallurgy industry, Assembly work, Foundry and industrial maintenance, Pulp and paper, Mining, Construction ...

RANGE G18 ULTRA COMFORT

**A WINNING COMBINAISON
COMFORT, DEXTERITY
& CUT PROTECTION**

**The higher the
gauge, the thinner
the glove, ensuring
optimal performance
for the worker!**



The lightness of the 18-gauge knit offers workers **excellent comfort and remarkable flexibility**. These gloves mold to the shape of the hand, creating a second-skin effect



The fine textile provides **enhanced dexterity** and great freedom of movement, without causing fatigue and without compromising on durability.



Certified **antistatic and ESD-compliant**, these gloves are compatible with all types of touchscreens and protect against electrostatic discharge (ideal for electronics, automotive, aerospace industries, etc.)



Resistant to contact heat, the worker can handle an object at 250 °C for at least 15 seconds



The micro-foam nitrile coating gives the glove a **high abrasion resistance** rating of 5/6, along with **excellent grip**. The reinforced area between the thumb and index finger adds extra durability



This range includes three cut resistance levels — ANSI A2, A5, and A7 designed to meet every level of risk and application.



MAINTAINS ITS PROPERTIES EVEN AFTER WASHING

CUT PROTECTION



#KOP-500

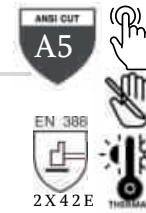
Sizes : 6 to 12

Dozen | 120 pairs/ box | 15 lb

GRAPHENE knit, HPPE, Nylon and Spandex
PU coated palm and fingers
Gauge 13. Seamless. Elastic cuff

Cut resistant | Undeniable Comfort | Thermal
Breathable | Touchscreen | Good dexterity

APPLICATIONS: Aerospace, construction, metallurgy, manufacturing, plastic and glass industries, logistics, general handling, pulp and paper..



EXPERTISE

GRAPHENE RANGE

Durable material that enhances the product with multiple features, including comfort across varying temperatures and reliable cut resistance ...



#G18N5SD

Sizes : 7 to 12

Dozen | 72 pairs/ box | 10 lb

Knitted HPPE, carbon, steel, and polyester.
Microfoam nitrile coating on palm and fingers.
Reinforcement between thumb and index finger
18-gauge. Seamless. Elastic wrist

Ultra-lightweight | High dexterity, fits like a second skin
Touchscreen | Resistant to contact heat | Antistatic
Comfortable | Long lifespan - ANSI Abrasion Level 5
Excellent grip | Cut resistant | Repels water, oil, and grease

APPLICATIONS: Aeronautics, Door and Window Industry, Pulp and Paper, Metallurgy, Construction, Electronics, Manufacturing, Plastics Industry, Plumbing, Manufacturing ...



#STEELGRIP

Sizes : 7 to 11

Ten | 200 pairs/ box | 32lb **Clearance**

Filament 100 % Textra@Inox knit with elastane
CLEAN PU coated palm and fingers
Gauge 13. Elastic cuff

Cut resistant | Touchscreen
Resistant to contact heat
Durability | Dexterity | Hypoallergenic

APPLICATIONS: Handling of cutting parts, Pressing and stamping, Pulp and paper, Mining, Public works, Glass and metal industry, Machine shops, Construction ...



#STEELFIT

Sizes : 8 to 12

Ten | 200 pairs/ box | 28lb **Clearance**

100% stainless steel filament and 100% high density polyethylene filament and 100% textured polyamide yarn with elastane. CLEAN PU HD coated palm and fingers
Gauge 13. Seamless. Elastic cuff

Cut resistant
Hypoallergenic | Touchscreen
Durability | Dexterity

APPLICATIONS: Handling of cutting parts, Pressing and stamping, Metallurgy, Pulp and paper, Mining, Glass and metal industry, Machine shops, Construction, Mechanical and rubber industry...



CUT PROTECTION



#RECP5

Sizes : 6 to 12

Dozen | 120 pairs/ box | 17 lb

Recycled polyester knit, HDPE, Spandex, Nylon, Stainless steel and fiberglass
- 24 % recycled plastic per pair.
 PU coated palm and fingers
 13 Gauge. Seamless. Elastic wrist

ANSI A5 cut resistant | Dexterity | Durability
 Touchscreen | Flexibility | Breathable

APPLICATIONS: Metal and glass industry, Inspection, Construction, Warehouse and Logistics, Agriculture, Forestry, Assembly, General handling ...



RECYCLED SELECTION

Featuring up to 37% recycled plastic per pair, this range offers an eco-conscious solution without compromising on quality or affordability.



#RECP6

Sizes : 6 to 12

Dozen | 120 pairs/ box | 17 lb

HPPE knit and fiberglass
- 14 % recycled plastic per pair.
 PU coated palm and fingers
 13 Gauge. Seamless. Elastic wrist

ANSI A6 cut resistant | Dexterity | Durability
 Touchscreen | Flexibility | Breathable

APPLICATIONS: Metal and glass industry, Inspection, Construction, Warehouse and Logistics, Agriculture, Forestry, Assembly, General handling ...



RECYCLED SELECTION

Featuring up to 37% recycled plastic per pair, this range offers an eco-conscious solution without compromising on quality or affordability.



#Soo6P4

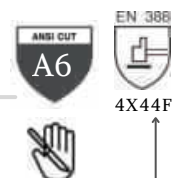
Sizes : 7 to 12

Dozen | 144 pairs/ box | 14lb

HPPE knit / Stainless steel
 Nitrile rubber coated palm and fingers
 Gauge 13. Elastic cuff

Cut resistant | Excellent grip | Dexterity
Excellent resistance to puncture 4/4
 Durability | Comfort | Hypoallergenic

APPLICATIONS: Handling of cutting parts, Automotive Assembly, Agriculture, Pulp and paper, Glass and metal industry, Machine shops, Construction, General maintenance ...



EXPERTISE

*Dimethylformamide (non-carcinogenic) free coating technology
 Exceptional grip, comfort and durability



#SDA6P

Sizes : 8 to 11

Dozen | 120 pairs/ box | 45 lb **Clearance**

HPPE knit (high performance polyethylene)
 Fiberglass and cut-resistant polyester. 13 Gauge.
 Coated with micro foam nitrile. Rough finish.
Reinforcement between thumb and index finger.
 TPR reinforcements above the hand = In PVC, ecological, without impurity or particular smell

Cut resistant | Against shocks
 Dexterity | Flexibility | Comfort | Durability

APPLICATIONS: Handling of cutting parts, Aerospace, Pulp and paper, Mining, Public works, Glass industry, Machine shops, Construction, Plumbing, General carpentry, Manufacturing of metals and plastics, Automotive ...



CUT PROTECTION

HIGH Cut Protection



#**SX6FA**

Sizes : 7 to 11

Dozen | 120 pairs/ box | 15 lb

HPPE knit, Fiberglass and Steel
No coating. Ambidextrous
13-gauge. Seamless. Elastic wrist

Food compliant | Incredible dexterity
High cut resistance | **Touchscreen**
Flexibility and comfort | Snug fit | Durability



APPLICATIONS: Metal and glass industry, Inspection,
Food processing and handling, Agriculture ...



#**SR6G**

Sizes : 7 to 11

Dozen | 120 pairs/ box | 15 lb

HPPE, Fiberglass, and Steel knit with twisted cotton yarns
Silicone coating on palm and fingers
13-gauge. Seamless. Elastic wrist

Leaves no mark, print, or residue
Outstanding grip | High cut resistance
Maintains flexibility down to -60°C
Excellent dexterity | Excellent durability



APPLICATIONS: Glass, plastic, solar panel, and rubber industries;
Door and window assembly ...



#**G18N7SD**

Sizes : 7 to 12

Dozen | 72 pairs/ box | 11 lb

HPPE, Carbon, Steel, and Polyester knit
Micro-foam nitrile coating on palm and fingers.
Reinforcement between thumb and index finger
18-gauge. Seamless. Elastic wrist

Ultra-light | Fine dexterity, hugs your hand | **Touchscreen**
Resists contact heat | Antistatic | Comfortable
Long-lasting = ANSI 5 Abrasion | Excellent grip
Cut resistant | Repels water, oil, and grease



APPLICATIONS: Aerospace, Stamping and manufacturing, Metal recycling,
Equipment and automotive manufacturing, Carpentry, Sheet metal work,
Pulp and paper, Electronics, Manufacturing, Plastic industry...



#**SDA9**

Sizes : 9 to 11

Dozen | 120 pairs/ box | 30lb **Clearance**

HPPE knit (high performance polyethylene)
with fiberglass and polyester. Gauge 13.
Coated with micro foam nitrile on palm and fingers
Reinforcement between thumb and index finger. Elastic cuff

Highest cut resistance | Dexterity | Comfort
Excellente Durability | Grip | Flexibility



APPLICATIONS: Handling of cutting parts, Aerospace, Pulp and paper,
General carpentry, Mining, Glass industry, Machine shops, Construction,
Manufacturing of metals and plastics, Automotive, Plumbing ...

SUPERIOR Cut Protection

CUT PROTECTION



#**So2TK** Sizes : 7 to 11
Dozen | 144 pairs/ box | 16 lb

Polyester knit, 13-gauge.
Sandy nitrile coating on palm and fingers.
Fleece lining integrated into the glove,
preventing the liner from pulling out

Cold protection | Flexibility
Excellent dexterity | Comfortable



Basic cut protection

APPLICATIONS: Outdoor work, General handling, Refrigeration, Transportation, Agriculture, Forestry, Mechanics, Construction ...



#**So5DM** Sizes : 7 to 11
Dozen | 72 pairs/ box | 26 lb

Polyester and fiberglass knit
Sandy nitrile coating on palm and fingers
Looped acrylic lining

Cold protection | **TOUTCHSCREEN**
Flexibility | Dexterity
Comfortable | Durability



HIGH cut protection

APPLICATIONS: Outdoor work, Handling of sharp parts, Glass industry, Refrigeration, Transportation, Agriculture, Forestry, Mechanics, Construction ...



#**SDW5** Sizes : 8 to 11
Dozen | 120 pairs/ box | 40 lb

Polyester knit - 15 gauge.
Double coating: Full latex coating.
Sandy latex coating on palm and fingers.
Acrylic lining

Cold protection | **Waterproof** | **Touchscreen**
Dexterity | Good grip | Flexibility



HIGH cut protection

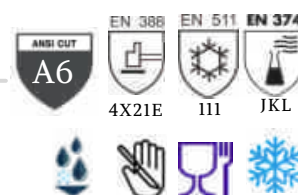
APPLICATIONS: Outdoor work, Handling of sharp parts, Glass industry, Refrigeration, Transportation, Agriculture, Forestry, Mechanics, Construction ...



#**SR26** Sizes : 7 to 12
Dozen | 72 pairs/ box | 24lb

Nylon, Spandex, HPPE and Fiberglass - 13 gauge
Fully coated with PVC
with sandy nitrile finish on palm and fingers
Total length: 30 cm (12 inches)

Waterproof | **Food compliant** | Dexterity
Resistant to multiple chemicals
Cold protection | Flexibility



HIGH cut protection

APPLICATIONS: Handling of sharp parts, Food industry, Aerospace, Energy, Utilities, Mechanics, Construction, Cleaning, Fisheries, Pulp and paper, Mining, Plastics and glass industry, Sawmills ...

UTILITIES



Glove S168-3 - page 26

Manufacturer since 1964, BCL has developed recognized expertise in gloves for the energy transmission sector. Designed and manufactured to high-quality standards, our premium leather gloves provide dexterity, flexibility, durability, comfort, and protection for optimal work performance

WATER AND OIL RESISTANT LEATHER

UTILITIES

Water and oil repellent cowhide leather | Kevlar thread | Wing thumb | Hi-Viz cuff
 Respect North American standards | Artery protector | Durability | Quality and flexibility of the leather
 Thickness of the palm la paume : 1.2 to 1.4 mm. | Thickness of the back : 1 to 1.2 mm.



APPLICATIONS : Linemen, Tree trimmers, Electricians, General work, Welding, Forestry ...



#**S168-5** Sizes : XXS to XL
 Dozen | 72 pairs/ box | 38 lb
 Inseams
 5" cuff



Sizes : S to XL #**SN168-5**
 Dozen | 72 pairs/ box | 38 lb
 Outer seams
 5" cuff



#**S168-3** Sizes : XXS to L
 Dozen | 72 pairs/ box | 30 lb
 Inseams
 3" cuff



Sizes : M to XL #**S1263-5**
 Dozen | 72 pairs/ box | 38 lb
 3 fingers model
 Inseams
 5" cuff



#**SN168DT-5** Sizes : S to XL
 Dozen | 72 pairs/ box | 49 lb
 Outer seams
 5" cuff
Fireproof thermal liner



Sizes : 7 to 10 #**2C-K12P5**
 Dozen | 72 pairs/ box | 10 lb
Fireproof removable liner
 Kermel, Viscose FR and Thermolite knit
 Seamless. Ambidextrous. Elastic cuff
Excellent flame resistance - Level 4





ARC FLASH AND CUT PROTECTION



NEW



#ATPV6

Sizes : S to XL

Dozen | 72 pairs/ box | 30 lb

Neoprene with 7-gauge aramid and cotton lining.
100% cotton wrist binding.
Total length: 32 cm

Category 2 arc flash resistance

ATPV rating up to 8 cal/cm2 to reduce risks associated with arc flash

Resistant to oils, greases, and multiple chemicals

High cut resistance | Cold resistant | Waterproof

High flexibility | Durability | Dexterity

APPLICATIONS: Electrical and public works, Petrochemical industry, Industrial maintenance, Construction, Aerospace ...



ANTISTATIC AND CUT PROTECTION



#EASYFIT/SD

Sizes : 7 to 12

Ten | 200 pairs/ box | 25lb **Clearance**

100% high density polyethylene with elastane and textured filament 100% polyamide HPPE, Spandex and Carbon wire
CLEAN PU HD coated palm and fingers
Gauge 13. Seamless. Elastic cuff

Non-toxic (CLEAN PU) | Antistatic

Touchscreen | Comfortable | Durability

Cut resistant | Excellent Dexterity

APPLICATIONS: Handling of cutting parts, Mechanics and industrial maintenance, Installation and assembly work, Rubber and plastic industries, Automotive, Metallurgy, Glass industry ...



#MASTERBLACK/SD

Sizes : 7 to 11

Ten | 200 pairs/ box | 30 lb **Clearance**

100% high density polyethylene with elastane, mineral yarn and textured filament 100% polyamide
Spandex and Carbon wire
CLEAN PU HD coated palm and fingers
Gauge 13. Seamless. Elastic cuff

Cut resistant | Antistatic

Touchscreen | Spectacular grip

Excellent abrasion resistance : more than 40 000 cycles:

The TOP of the durability !

APPLICATIONS: Handling of cutting parts, Pulp and paper, Mining, Grinding, Plumbing, Public works, Glass and metal industry, Machine shops, Construction, Ventilation ...



WELDING



Glove S9TGG - page 30

**Welding gloves engineered to
deliver safety, comfort, and
top performance for both
MIG and TIG applications**

WELDING



#**SB14**

Size : 10 (XL)

Dozen | 60 pairs/ box | 40 lbs

Split leather
Reinforcing leather piping at seams
100 % cotton lining
Total length 14"

Flexibility | Durability
Heat protection

APPLICATIONS: MIG welding work, BBQ ...



#**S418CSV-5**

Sizes : 9 to 11

Dozen | 72 pairs/ box | 32 lb

Cow leather palm
Split leather back
Split leather cuff 5" with velcro

Dexterity | Adjustment
Flexibility and comfort | Durability

APPLICATIONS: Welding and assembling work,
Foundry, Aluminum smelter ...



#**S418CSV-5S**

Sizes : 8 to 11

Dozen | 72 pairs/ box | 32 lb

Cow leather palm
Split leather back
Split leather cuff 5" with velcro
WITH GUSSET

Dexterity | Adjustment
Flexibility and comfort | Durability

APPLICATIONS: Welding and assembling work,
Foundry, Aluminum smelter ...

GUSSET VERSION



#**S202CS**

Sizes : S to L

Dozen | 72 pairs/ box | 26 lb **Clearance**

Cow leather palm
Split leather back
Water and oil resistant quality leather
Kevlar thread
Split leather cuff 4"

Flexibility
Durability

APPLICATIONS: Welding, Assembling work ...

WELDING



#**S7CSE-4**

Sizes : M to L

Dozen | 72 pairs/ box | 30 lb **Clearance**

Buffalo leather palm
Split leather back
Kevlar thread
Split leather cuff 4"

Durability

APPLICATIONS: Welding, Assembling work ...



#**S204**

Size : 10 (XL)

Dozen | 120 pairs/ box | 38 lb **Clearance**

Goatskin leather
Kevlar thread
Split leather cuff 4"

Excellent Dexterity

Extreme flexibility | Adjustment

APPLICATIONS: TIG welding, Assembler ...



#**S206**

Sizes : 8 to 11

Dozen | 72 pairs/ box | 30 lb

Cow leather
Kevlar thread
Split leather cuff 6"

Excellent Dexterity | Comfort

Extreme flexibility | Adjustment

APPLICATIONS: TIG welding, Assembling work ...



#**S9TGG**

Saizes : 7 to 11

Dozen | 72 pairs/ box | 35 lb

Goatskin grain leather
Thumb reinforcement strap
4" split leather cuff

Dexterity

Flexibility | Comfort

APPLICATIONS: TIG-MIG welding, Assembling work ...

WELDING



#GT350/DA

Size : 10 (XL)

Dizaine | 50 pairs/ Box | 33 lb

Clearance



Natural cow split leather
Lined with 100% para-aramid knitting
100 % para-aramid sewing thread
Cow split leather cuff 6"

Cut resistant

Heat resistant | Durability

Good resistance to abrasion and puncture

APPLICATIONS: Mechanics and industrial maintenance,
Building and public works, , Production and automotive subcontracting,
Manufacturing and processing of glass, Welding works ...



#2CK14D

Size : Mixed

Dozen | 36 pairs/ box | 6 lbs

Clearance



Mix of liners at economical prices
Kermel, Viscose FR and Thermolite knit
Seamless. Elastic cuff. Light imperfections

Heat and cold resistant

Dexterity | Adjustment

Flexibility | Comfort

APPLICATIONS: Works of welder, Assembling work, Food Processing,
Refrigerated Warehouse, Construction...



HEAT PROTECTION



Glove ANT/D/P15 - page 33

Our selection of work gloves is specially designed for handling moderately hot parts. Offering the perfect balance of protection, dexterity, and comfort, they effectively meet your needs without compromising performance.

STANDARD EN 12477-TYPE A
FOR HEAT RESISTANCE

HEAT PROTECTION



#2C-K12P5

sizes : 7 to 10

Dozen | 72 pairs/ box | 10 lb

Liner / Glove

Kermel, Viscose FR and Thermolite **Fireproof knitting**
Seamless. Ambidextrous. Elastic cuff

Excellent flame resistance: Superior Level 4
Radiant heat resistance | Cold resistance
Repels moisture and keeps hands dry | Dexterity



APPLICATIONS: Energy transmission, Electricians, Handling of hot parts, Welding work, Metallurgy and Foundry, Petrochemical industry, Outdoor work ...



#ANT/D/P15

Sizes : 10 and 11

Ten | 25 pairs/ box | 24 lbs

Heat resistant treated cow split leather
Split leather cuff 6 inches. Seams in 100% para-aramid yarn
Lined with 100% wool fleece

Heat resistant

EN12477-Type a standard

High flexibility: In spite of the brightness of the heat, the leather remains supple



APPLICATIONS: Metallurgy, Handling hot parts, Welding work, Foundry ...



#SOLUTION-T5

Sizes : 8 to 11

Dozen | 120 pairs/ box | 21lb **Clearance**

100% TAEKI 5 knit
Light HCT nitrile coated palm and fingers
Elastic cuff

Cut resistant | Greases resistant

Resistant to sparks and heat contact

Very good resistant to abrasion



APPLICATIONS: Handling of cutting parts, Pulp and paper, Mining, Grinding, Glass and metal industry, Light welding work, Machine shops, Construction ...

COLD PROTECTION



Glove # SDW2- page 36

Face the cold without compromise with these flexible and comfortable work gloves. They ensure dexterity even in the harshest environments. Their built-in touchscreen functionality lets you use your devices without ever removing your gloves. Stay efficient and warm in any situation!

FULL HAND COATING
WARM AND WATERPROOF

COLD PROTECTION



#3C-K5P4

Sizes : S to XL

Dozen | 72 pairs/ box | 12 lb



Liner / Glove. Seamless. Ambidextrous
100 % Thermolite. Weight : 24 grams. Elastic cuff

Repel humidity and keep the hands dry
Increases blood circulation
Warmer than wool : cold resistant
Comfortable | Dexterity

APPLICATIONS: All work requiring cold resistant :
Automotive industry, Food processing, General handling,
Metal products processing, Dairy industry, Refrigeration ...



#So2DM

Sizes : 7 to 11

Dozen | 72 pairs/ box | 19 lb



Polyester knit.
Crinkled latex coating on palm and fingers.
Terry cloth fleece lining.
Elastic cuff. Gauge 13

Cold resistant | Flexibility
Excellent dexterity | Comfortable

APPLICATIONS: Outside work, General handling, Refrigeration ...



#So2TK

Sizes : 7 to 11

Dozen | 144 pairs/ box | 16 lb



Polyester knit. Gauge 13
Sandy nitrile coating on palm and fingers.
Integrated fleece lining →
prevents the liner from pulling out

Cold resistant | Flexibility
Excellent dexterity | Comfortable

Basic cut protection

APPLICATIONS: Outdoor work, General handling, Refrigeration,
Transportation, Agriculture, Forestry, Mechanical work, Construction...



#So5DM

Sizes : 7 to 11

Dozen | 72 pairs/ box | 26 lb



Polyester and fiberglass knit.
Sandy nitrile coating on palm and fingers.
Looped acrylic lining

Cold resistant | **TOUCHSCREEN**
Dexterity | Durability | Flexibility

High cut protection

APPLICATIONS: Outdoor work, General handling, Refrigeration,
Transportation, Agriculture, Forestry, Mechanical work, Construction...

COLD PROTECTION



#SDW5

Sizes : 8 to 11

Dozen | 120 pairs/ box | 40 lb

15-gauge polyester knit
2 coating layers: Full-hand latex coating
Sandy latex on palm and fingers
Acrylic lining



Cold resistant | **Waterproof** | **Touchscreen**
Dexterity | Good grip | Flexibility

High cut protection

APPLICATIONS: Outdoor work, General handling, Refrigeration, Transportation, Agriculture, Forestry, Mechanical work, Construction...



#SDW2

Sizes : 7 to 12

Dozen | 120 pairs/ box | 30 lb

Polyester knit, Gauge 15.
Lined in Fleece, Gauge 7.
2 layers of coating:
1st: Latex with a smooth finish on the entire hand.
2nd: Rough latex palm and fingers
Elastic cuff



Cold resistant | **Waterproof** | Good grip
Dexterity | Comfortable | Flexibility | Adjusted

APPLICATIONS: Outdoor works, Refrigeration, Precise operations, Public Works, Pulp and Paper, Mining, Construction, Transport...

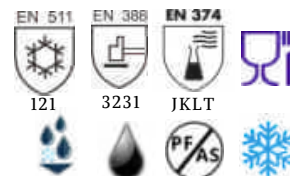


#S022

Sizes : 8 to 11

Dozen | 72 paire/ box | 42 lb

Triple-layer PVC and NBR (rubberized nitrile / Latex-free)
Palm rough finish
Acrylic fleece lining. Gauge 10. Length 30 cm (12")



Cold resistant | **Waterproof** | **Food compliant**
Keeps its flexibility in contact with the cold | Adjusted
Resistant to several chemicals | Durability

APPLICATIONS: Chemical treatment, Oil and gas industries, Fisheries, Mining, Public and general works, Cleaning and handling of greasy parts, Agriculture ...



#SR23

Sizes : 8 to 11

Dozen | 72 pairs/ box | 40 lb **Clearance**

Triple coated with polyurethane combined with a thermal liner
This glove is breathable while trapping heat inside and repelling moisture.
Total length 30cm



Flexible down to -30 C | **Waterproof**
Food compliant | Durability

APPLICATIONS: Fisheries, Mining, Mechanical, Public and general works, Food industry, Agriculture, Transport, Construction ...

COLD PROTECTION



#**S7DT**

Sizes : 8 to 11

Dozen | 72 pairs/ box | 38 lbs

Cow grain leather. Cotton back
2 ¾" cuff

Lined Polyester lining with high performance and warmth

Wicks away moisture and keeps hands warm
Excellent leather quality
Durability | Flexibility

APPLICATIONS: Outdoor work, General handling, Construction, Transport, Mining, Pulp and Paper, Agriculture, Utilities ...



#**S7DB**

Size : 11

6 pairs | 72 pairs/ box | 40 lb

Full grain cowhide leather. Cotton back
BOA lining
2 ¾" cuff

Cold resistant | Comfort
Flexibility | Durability

APPLICATIONS: Outdoor work, General handling, Construction, Transport, Mining, Pulp and Paper, Agriculture, Utilities ...



#**S1005CD**

Sizes : 8 to 11

Dozen | 120 pairs/ box | 42 lb

Cow grain leather.
Red polyester lining. Driver style

Cold resistant | Excellent leather quality
Flexibility | Durability

APPLICATIONS: Outdoor work, General handling, Construction, Transport, Mining, Pulp and Paper, Agriculture, Utilities ...



#**SN168DT-5**

Sizes : S to XL

Dozen | 72 pairs/ box | 49 lb

Water and oil resistant cow grain leather
Outer seams. Kevlar threads
5" High-visibility cuff. Sewn-in fireproof thermal liner # 2C-K12P5 (page 31)

Cold resistant | Water and oil resistant
Excellent leather quality | Flexibility | Durability

APPLICATIONS: Linemen, Tree trimmers, Electricians, General work, Welding, Forestry, Outside works ...



CHEMICAL RESISTANT & FOOD HANDLING



Glove # S019- page 39

New technological innovations
in terms of materials and coatings have
made this series gloves that meet the
highest standards of chemical
and food standards.

IMPERMÉABLE - FLEXIBLE -
DEXTÉRITÉ ET ALIMENTAIRE ...

CHEMICAL RESISTANT & FOOD HANDLING



#BF6EB

Sizes : S to XL

Dozen | 72 pairs/box | 18 lb **Clearance**

Nitrile full dipped
100% cotton interlock liner. Total length 30 cm

High levels of grip in Oil, wet and dry environments
Chemical protection | Waterproof | Comfort | Food compliant

APPLICATIONS: Heavy duty mechanical, Degreasing, Automotive assembly, Mining, Petrochemical refining, Manufacture of paints varnishes, Chemical processing and handling, Transportation of mineral oils, Metal fabrication, Agriculture, Food industry ...



#So19

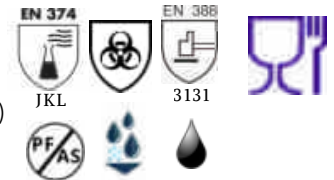
Sizes : 8 to 11

Dozen | 72 pairs/box | 25 lb

Triple-layer PVC and NBR (rubberized nitrile / Latex-free)
3 gauge seamless cotton liner
Palm rough finish. Total length 30 cm (12")

Extreme flexibility | Excellent grip | Waterproof
Resistant to several chemicals | Food compliant

APPLICATIONS: Chemical processing, Oil and gas industry, Fisheries, Public works and general labor, Cleaning and handling of greasy parts, Food industry...



#So17

Sizes : 6 to 11

Dozen | 72 pairs/box | 25 lb

Triple PVC coating
Rough finish at palm and fingers
Total length 12 " (30 cm)

Waterproof | Excellent grip
Resistant to several chemicals | Food compliant

APPLICATIONS: Food processing, Fisheries, Energy / Utilities, Laboratory / Pharmaceutical, Mechanical / Construction, Cleaning, Pulp & Paper / Mining, Petrochemical / Plastic...



#SR26

Sizes : 7 to 12

Dozen | 72 pairs/ box | 24 lb

Nylon, Spandex, HPPE, Stainless steel and Fiberglass - Gauge 13
PVC coating with sandy nitrile coated palm
Total length 30 cm (12 inches)

Waterproof | Food compliant
Cold protection | Dexterity
Resistant to several chemicals

APPLICATIONS: Agriculture, Forestry, Aerospace, Chemical treatment, Fisheries, Food industry, Mechanical, Construction, Oil and gas industries, Pulp and paper, Mining, Sawmills, Utilities, Public work ...



High cut protection



#SX6FA

Sizes : 7 to 11

Dozen | 120 pairs/ box | 15 lb

HPPE, Fiberglass and steel knit. No coating
13 gages. Seamless. Elastic wrist

Food compliant | Ultimate Dexterity
Flexibility and comfort | Fitted| Touchscreen

APPLICATIONS: Agriculture, Food processing plants, Glass handling, Inspection, Sheet metal work assembly, Slaughtering and skinning ...



High cut protection

PROTECTION CHIMIQUE ET ALIMENTAIRE



#**S022**

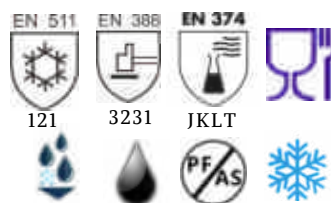
Sizes : 8 to 11

Dozen | 72 paire/ box | 42 lb

Triple-layer PVC and NBR (rubberized nitrile / Latex-free)
Palm rough finish
Acrylic fleece lining. Gauge 10. Lenght 30 cm (12")

Cold resistant | Waterproof | Food compliant
Keeps its flexibility in contact with the cold | Adjusted
Resistant to several chemicals | Durability

APPLICATIONS: Chemical treatment, Oil dans gas industries, Fisheries, Mining, Public and general works, Cleaning and handling of greasy parts, Agriculture ...



#**SR23**

Sizes : 8 to 11

Dozen | 72 pairs/ box | 40 lb **Clearance**

Triple coated with polyurethane combined with a thermal liner
This glove is breathable while trapping heat inside and repelling moisture.
Total length 30cm

Flexible down to -30 C | Waterproof
Food compliant | Durability

APPLICATIONS: Fisheries, Mining, Mechanical, Public and general works, Food industry, Agriculture, Transport, Construction ...



#**RF9OR**

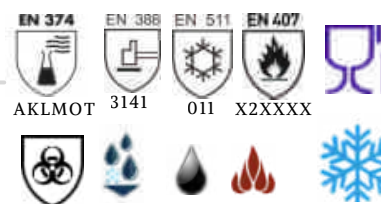
Sizes : 7 to 11

Dozen | 72 pairs/box | 36 lb **Clearance**

Sturdy natural rubber. 100 % cotton lining
Reinforced palm with ribbed finish without sticky finish
Total length 35 cm. Thickness of the palm 1.6 mm

Thermal insulation | Food compliant
Excellent grip for handling slippery and abrasive objects
Resistant to several chemicals

APPLICATIONS: Food industry, Fisheries and agrochemicals, Janitorial, Pulp & Paper, Mining, Handling of small greasy and oily parts and mechanical components... ..



#**S018**

Size : 10

Dozen | 72 pairs/box | 40 lb **Clearance**

PVC
Cotton jersey lining
Palm rough finish
Total length 35 cm (14 inches)

Excellent abrasion resistant
Good grip | Waterproof
Resistant to several chemicals

APPLICATIONS: Agriculture, Forestry, Cleaning and handling of greasy parts, Chemical treatment, Fisheries, Mechanical, Construction, Oil and gas industries, Pulp and paper, Mining, Utilities, Public work ...



PROTECT YOUR HANDS WITH THE RIGHT GLOVE, BUT UNDER THE GLOVE?

Restorative

Moisturizing

Protective

Non irritating

Deodorant

Natural

Astringent

Absorbent



HAND CREAM FOR WORKERS

A88A



08801

Tube of 100 ML (3.4 fl oz)
12 tubes in each box display
6 boxes per pack | 18 Lbs

A cream that penetrates immediately and does not leave an oily finish. Which hydrates you and tightens your pores in addition to activating the repair of your tissues.

ANSI CUT LEVEL



200 - 499 grams
BASIC :
Cut Hazard
 Wood / paper, warehouse,
 General carpentry,
 construction, general
 purpose
 small parts assembly



500 - 999 grams
BASIC :
Cut Hazard
 Wood / paper, warehouse,
 General carpentry,
 small parts
 assembly, general
 purpose, construction



1000 - 1499 grams
INTERMEDIATE:
Cut Hazard
 Wood / paper,
 warehouse, General
 carpentry, small parts
 assembly, general purpose,
 construction



1500 - 2199 grams
INTERMEDIATE:
Cut Hazard
 Aerospace, automotive,
 general carpentry, glass,
 sheet metal users /window
 glazers, wood / paper, metal
 fabrication, metalworking,
 plastic, plumbers, appliance
 manufacturing



2200 - 2999 grams
HIGH : Cut Hazard
 Aerospace, glass, sheet metal
 users /window glazers, wood
 /paper, metal, fabrication,
 metalworking, plastic,
 plumbers, appliance
 manufacturing, automotive,
 general carpentry



3000 - 3999 grams
HIGH : Cut Hazard
 Aerospace, appliance
 manufacturing, automotive,
 general carpentry, glass, sheet
 metal users /window glazers,
 wood / paper, metal
 fabrication, metalworking,
 plastic, plumbers



4000 - 4999 grams
SUPERIOR :
Cut Hazard
 Aerospace, metal
 stamping, metal recycling,
 metal fabrication,
 appliance manufacturing,
 automotive, general
 carpentry, glass, sheet
 metal users /window
 glazers, wood / paper,
 fabrication, Plumbers



5000 - 5999 grams
SUPERIOR :
Cut Hazard
 Aerospace, metal stamping,
 metal recycling, metal
 fabrication, appliance
 manufacturing, automotive,
 general carpentry, glass,
 sheet metal users /window
 glazers, wood / paper,
 plastic, plumbers

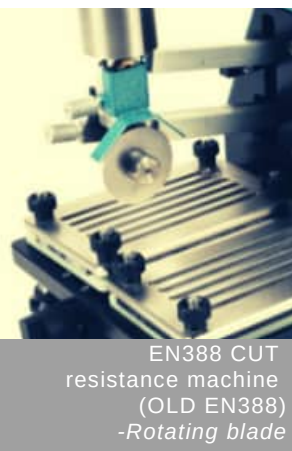


6000 + grams
SUPERIOR :
Cut Hazard
 Aerospace, metal stamping,
 metal recycling, metal
 fabrication, appliance
 manufacturing, automotive,
 general carpentry, glass,
 sheet metal users /window
 glazers, wood / paper,
 Plumbers, plastic

* Grams :
 Degree of cut resistance

EN388 CUT LEVEL

OLD NORM



VS

NEW NORM



Resistance to abrasion
Between 0 and 4 based on the number of cycles required to abrade through the sample glove (abrasion by sandpaper under a stipulated pressure).

- 1 = 100 cycles
- 2 = 500 cycles
- 3 = 2000 cycles
- 4 = 8000 cycles

Blade cut resistance
Between 0 and 5, based on the number of cycles required to cut through the sample at a constant speed.

- 1 = 120 - 249 grams - Cut
- 2 = 250 - 499 grams - Cut
- 3 = 500 - 999 grams - Cut
- 4 = 1000 - 1999 grams - Cut
- 5 = > 2000 grams - Cut

Tear resistance
Between 0 and 4, based on the amount of force required to tear the sample.

- 1 = 10 Newtons
- 2 = 25 Newtons
- 3 = 50 Newtons
- 4 = 75 Newtons

Puncture resistance
Between 0 and 4, based on the amount of force required to pierce the sample with a standard sized point.

- 1 = 20 Newtons
- 2 = 60 Newtons
- 3 = 100 Newtons
- 4 = 150 Newtons

X Means that this performance is not tested

A EN 388 2 newtons = 203 grams to cut
Light material handling, small parts assembly without sharp edges

B EN 388 5 newtons = 509 grams to cut
Packaging, warehouse, light duty general purpose

C EN 388 10 newtons = 1019 grams to cut
Light duty metal handling, metal stamping, light duty glass handling, plastics, material handling

D EN 388 15 newtons = 1529 grams to cut
Light duty metal handling, appliance manufacturing, bottle and light glass handling, canning, dry walling, electrical, carpet installation

E EN 388 22 newtons = 2243 grams to cut
Metal stamping, sheet metal handling, glass handling, automotive assembly

F EN 388 30 newtons = 3059 grams to cut
Heavy duty metal stamping, metal recycling, food processing, pulp and paper

* Grams : Degree of cut resistance



ABRASION STANDARDS



With 180 grit
abrasive
material

ANSI

Performance level

EN388

<i>grams</i>	<i>cycles</i>	Tested at 500 g vertical force	<i>cycles</i>
500	< 100	0	—
500	≥ 100	1	< 100
500	≥ 500	2	≥ 500
500	≥ 1000	3	≥ 2000
Tested at 1000 g vertical force			
1000	≥ 3000	4	≥ 8000
1000	≥ 10 000	5	—
1000	≥ 20 000	6	—

PUNCTURE STANDARDS

ANSI (Newtons)	Niveau de performance	EN388 (Newtons)
< 10	0	—
≥ 10	1	≥ 20
≥ 20	2	≥ 60
≥ 60	3	≥ 100
≥ 100	4	≥ 150
≥ 500	5	—



25G needle
ANSI TEST

Tear
resistance



Protection & performance
well in hand!®

EN12477 STANDARD FOR WELDING WORK

Welding gloves validated by this standard must be designed so that they protect the hands, wrists and forearms. Made of leather, they have a lined interior. They must undergo the tests of the EN 388 and EN 407 standards.



Welding gloves are classified into two types:

- **Type A:** gloves with higher protection against heat but less flexibility and dexterity
- **Type B:** gloves with less efficient protection against heat but greater flexibility and dexterity (TIG welding).

EN 511 STANDARD



a b c



The pictogram gives the evaluation of 3 protections against cold risks. The first 2 protections (a and b) are estimated by a rating from 1 to 4, 4 being the best rating of resistance.

a Resistance to convective cold

b Resistance to contact cold

c Water penetration

0 = no water penetration after 30 minutes

1 = water penetration after 30 minutes

x means that this performance is not tested



EN 407 STANDARD



a b c d e f

The pictogram gives the evaluation of 6 protections against thermal risks.
Every protection is estimated by a rating from 1 to 4, 4 being the best resistance rating.

a Resistance to flammability

This resistance is based on the time during which the material remains burning and continues after the source of ignition was turned off.

Level 1 ≤ 20 sec. Level 2 ≤ 10 sec. Level 3 ≤ 3 sec. Level 4 ≤ 2 sec.

b Resistance to contact heat

The glove's material is exposed to temperatures between 100 °C and 500 °C.

15 seconds is the minimum accepted length of time for approval.

Level 1 Manipulation of a part at 100 °C

Level 2 Manipulation of a part at 250 °C

Level 3 Manipulation of a part at 350 °C

Level 4 Manipulation of a part at 500 °C

c Resistance to convective heat

Based on the time during which the glove can delay the transfer of the heat of a flame.

A performance level will be only mentioned if a level 3 or 4 was obtained during the flammability test.

Level 1 ≤ 4 sec. Level 2 ≤ 7 sec. Level 3 ≤ 10 sec. Level 4 ≤ 18 sec.

d Resistance to radiant heat

Based at the time during which the glove can delay the transfer of heat during an exposure to a radiant source of heat.
A performance level will be only mentioned if a level 3 or 4 was obtained during the flammability test.

Level 1 ≤ 5 sec. Level 2 ≤ 30 sec. Level 3 ≤ 90 sec. Level 4 ≤ 150 sec.

e Resistance to small splashes of molten metal

Corresponds to the quantity of molten metal required to raise the temperature of the sample to a given threshold.
A performance level will be only mentioned if a level 3 or 4 was obtained during the flammability test.

Level 1 ≤ 5 sec. Level 2 ≤ 15 sec. Level 3 ≤ 25 sec. Level 4 ≤ 35 sec.

f Resistance to large splashes of molten metal

Corresponds to the weight of molten metal necessary to cause damage to an artificial skin placed directly behind the sample. The test fails if droplets of metal remain stuck on the glove material or if the sample catches fire.

X Means that this performance is not tested

EN 374 STANDARD AGAINST CHEMICALS



STANDARD EN 374-1 General chemical protection



STANDARD EN 374-2 Gloves Giving Protection from Micro-Organisms

Niveau	AQL
1	4,0
2	1,5
3	0,65

The 'Micro-organism' pictogram is to be used when the glove conforms to at least a performance level 2 for the Penetration test. The penetration resistance is measured according to the ISO 2859 procedure which defines 3 levels of acceptable quality (AQL)



STANDARD EN 374-3 Gloves Giving Protection from Chemicals

Breakthrough time	Protection Index (class)
> 10 minutes	1
> 30 minutes	2
> 60 minutes	3
> 120 minutes	4
> 240 minutes	5
> 480 minutes	6

NEW MARKING

> 30 minutes for at least 6 chemicals tested	TYPE A JKLMNOP
> 30 minutes for at least 3 chemicals tested	TYPE B JKL
> 30 minutes for at least 1 chemical tested	TYPE C A

The 'Chemical resistant' glove pictogram must be accompanied by a 3-digit code. This code refers to the code letters of 3 chemicals (from a list of 18 standard defined chemicals), for which a breakthrough time of at least 30 minutes has been obtained.

A Methanol	B Acetone
C Acetonitrile	D Dichloromethane
E Carbon disulfide	F Toluene
G Diethylamine	H Tetrahydrofuran
I Ethyl acetate	J n-Heptan
K Sodium hydroxide 40%	L Sulfuric acid 96%

NEW MARKING

M Nitric acid 65%	N Acetic acid 99%
O Ammonia 25%	P Hydrogen peroxide 30%
S Hydrofluoric acid 40%	T Formaldehyde 37%

TECHNICAL INFORMATION

TECHNICAL FIBERS

- »» **COTTON**
Natural fiber with good absorbency, comfort, durable and washable.
- »» **POLYESTER**
Synthetic fiber Good resistance to abrasion. Withstands shrinkage
- »» **ELASTANE**
High-density synthetic fiber that enhances glove comfort by providing a "second-skin" effect (very snug fit)
- »» **POLYAMIDE (NYLON)**
Synthetic fiber having a very good resistance to abrasion
- »» **GRAPHENE**
An advanced composite material made up of single-atom-thick carbon sheets arranged in a two-dimensional hexagonal structure. Graphene has unique properties such as high electrical conductivity, exceptional mechanical strength, flexibility, and lightness

COLD RESISTANCE

- »» **THINSULATE®**
Synthetic fiber used for the manufacture of clothing. Its main characteristic is thermal insulation.
Trademark
- »» **THERMOLITE®**
Hollow fiber for better thermal insulation. Provides unparalleled comfort and dexterity while providing maximum warmth. Repels moisture.
Trademark
- »» **ACRYLIC**
Synthetic fiber that retains heat in cold weather. Soft and silky texture.

GAUGE

Is the number of mesh by " inch ".
The higher the number, the finer the mesh of the glove,
which gives him better dexterity.

CUT RESISTANCE








- »» **PARA-ARAMIDE**
Synthetic fiber having a high mechanical resistance especially to cutting and tearing. As well as a good resistance to heat.
- »» **POLYETHYLENE HD**
High density fiber giving very good characteristics at cutting, tearing and abrasion. Lightness.
- »» **DYNEEMA®**
Polyethylene fiber HD. Resistant to cutting.
- »» **HPPE**
Lightweight High Performance Polyethylene fiber with superior cut Resistance and abrasion
- »» **KEVLAR®**
Thermoplastic polymer fiber of the family of aramids. Resistant to cuts and heat. Loses its properties over time
Trademark
- »» **STAINLESS STEEL**
Metallic fiber highly resistant to shearing and slicing cuts.
- »» **TAEKI5®**
High-performance polypropylene fiber from German technology. Cut resistance Level 5. Thermal fiber that resists heat, cold and UV rays. Comfort. Lint-free Washable
Trademark



HEAT RESISTANCE

- »» **KERMEL®**
Aramid fiber with high performance. Resistant to heat, flame and electric arc
Trademark
- »» **VISCOSE FR**
Flame retardant artificial cellulosic fiber
- »» **WOOL**
Resistant natural fiber in the cold And in the heat at the same time

COATING TYPE

	BENEFITS	DRAWBACK
 NITRILE	<ul style="list-style-type: none"> + Excellent abrasion resistance + Much more resistant to punctures than latex + Excellent elasticity and grip 	<ul style="list-style-type: none"> - No flame resistance - Reduced grip when wet - No chemical resistance against ketones, methylene chloride, and trichloroethylene
 HCT NITRILE <i>Hybride coating technology</i>	<ul style="list-style-type: none"> + Abrasion Resistance and Durability + Comfort and Flexibility + Excellent Dexterity and Grip + Resistance to Oil, Grease, Hydrocarbons, and Heat 	<ul style="list-style-type: none"> - No chemical resistance against ketones, methylene chloride, and trichloroethylene
 POLYURETHANE CLEAN PU	<ul style="list-style-type: none"> + Very flexible and elastic - High comfort + Eco-friendly and hypoallergenic manufacturing + Leather-like appearance - Porous Breathable gloves for freshness + Does not harden in the cold or soften in the heat 	<ul style="list-style-type: none"> - Low heat resistance - Low chemical resistance against oils, grease, hydrocarbons, and organic solvents
 LATEX NATUREL RUBBERE	<ul style="list-style-type: none"> + Good grip in wet conditions + Cut and puncture resistant + Waterproof + Impact absorption + Durability + Protects against mild acids, caustics, and alcohols + Provides good grip 	<ul style="list-style-type: none"> - Potential for allergic reactions - Low chemical resistance against oils, grease, hydrocarbons, and organic solvents
 PVC	<ul style="list-style-type: none"> + Resistant to various chemicals (acids, oils, etc.) + Durability + Good insulator 	<ul style="list-style-type: none"> - Low resistance to cuts and punctures - Avoid contact with ketone-containing and aromatic solvents
 NITRILE RUBBER	<ul style="list-style-type: none"> + Excellent resistance to oils, grease, and hydrocarbons + Good abrasion and wear resistance + Flexibility 	<ul style="list-style-type: none"> - Limited resistance to strong acids and polar solvents - Sensitive to sunlight; deteriorates faster when exposed outdoors for long periods
 CHLOROPRENE	<ul style="list-style-type: none"> + Resistant to various chemicals + Good resistance to mineral greases + Impact absorption + Durability and comfort 	<ul style="list-style-type: none"> - Low grip on mineral oils, hot water, and fuels

GRAIN LEATHER

Grain leather comes from the outside. Durability & Dexterity. Provides natural resistance to water and oil.

SPLIT LEATHER

Internal part rougher. It's resistant to heat and abrasion. Porous leather.

Regardless of the type of leather, the quality of tanning is of utmost importance.
 Each glove leather has a quality rating of A, B, C, or D (A = Excellent).



COWHIDE LEATHER

The most popular choice for glove manufacturing, offering several qualities and benefits such as comfort, durability, and resistance to heat and abrasion.



GOAT LEATHER

Highly durable, making it a perfect choice when dexterity and flexibility are needed. Denser than cowhide, providing better puncture resistance and water resistance.



DEERSKIN LEATHER

Although less durable, it typically offers greater suppleness and flexibility while ensuring excellent dexterity.



BUFFALO LEATHER

Shares the qualities of cowhide—comfort, durability, and strength—but provides less flexibility



info@akka.ca
www.akka.ca

1.888.745.2552

OUR PURPOSE

**PROTECT WORKERS' HANDS BY ENSURING
THEIR WELL-BEING AND PRODUCTIVITY
IN COLLABORATION WITH DISTRIBUTORS**